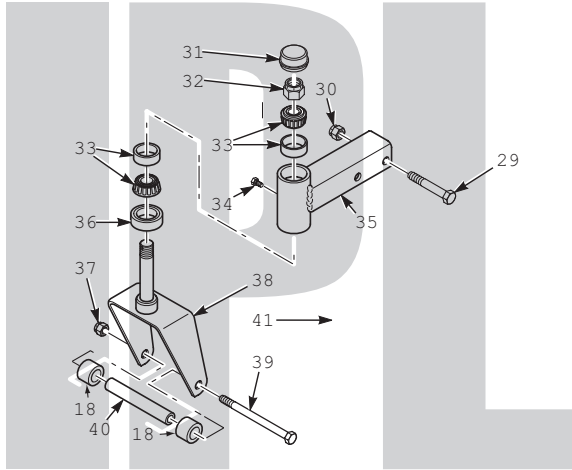


SCAG[®]

POWER EQUIPMENT



ILLUSTRATED PARTS MANUAL



Model STTII

TURF *Tiger* TM II

THIS MANUAL CONTAINS THE ILLUSTRATED PARTS LIST FOR MODELS:
STTII-60GB-25KBD with a serial number of **Z6800001 to Z6899999**

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NOTES

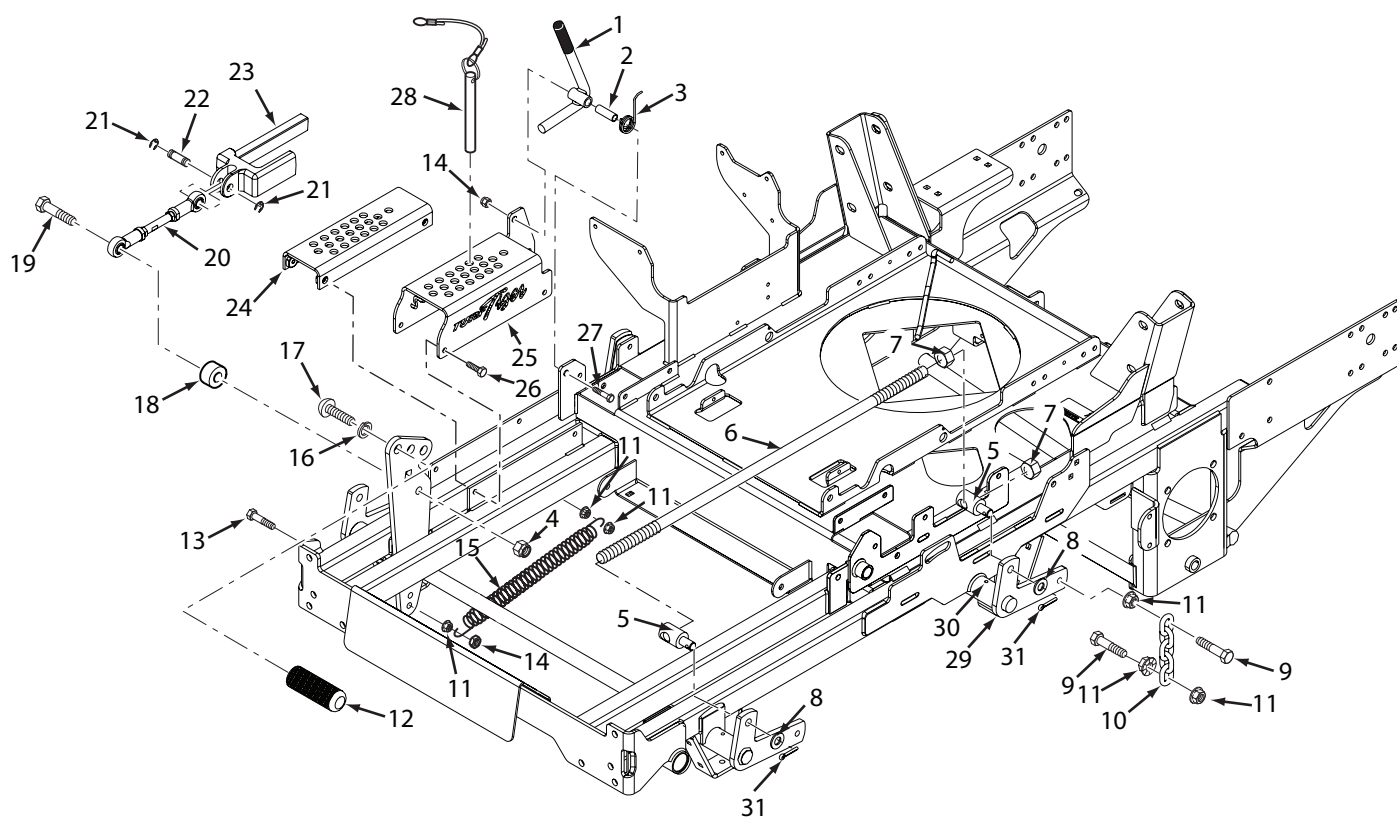
ILLUSTRATED PARTS LIST
SCAG APPROVED ATTACHMENTS AND ACCESSORIES

Attachments and accessories manufactured by companies other than Scag Power Equipment are not approved for use on this machine.

Scag approved attachments and accessories:

<u>Accessories</u>	<u>P/N</u>	
<u>Micellaneous</u>		
LED Light Kit	923Y	
Trailer Hitch	9242	
Tiger Bumper	9256	
Chrome Wheel Cover (12")	920J	
Tiger Eye Air Filter Monitor	922U	
<u>Scag Premium Lubricants</u>		
Chassis Grease	486257	
Hydraulic System Oil (1 gal)	486254	
Hydraulic System Oil (1 qt)	486255	

STTII ATTACHMENT CONTROLS

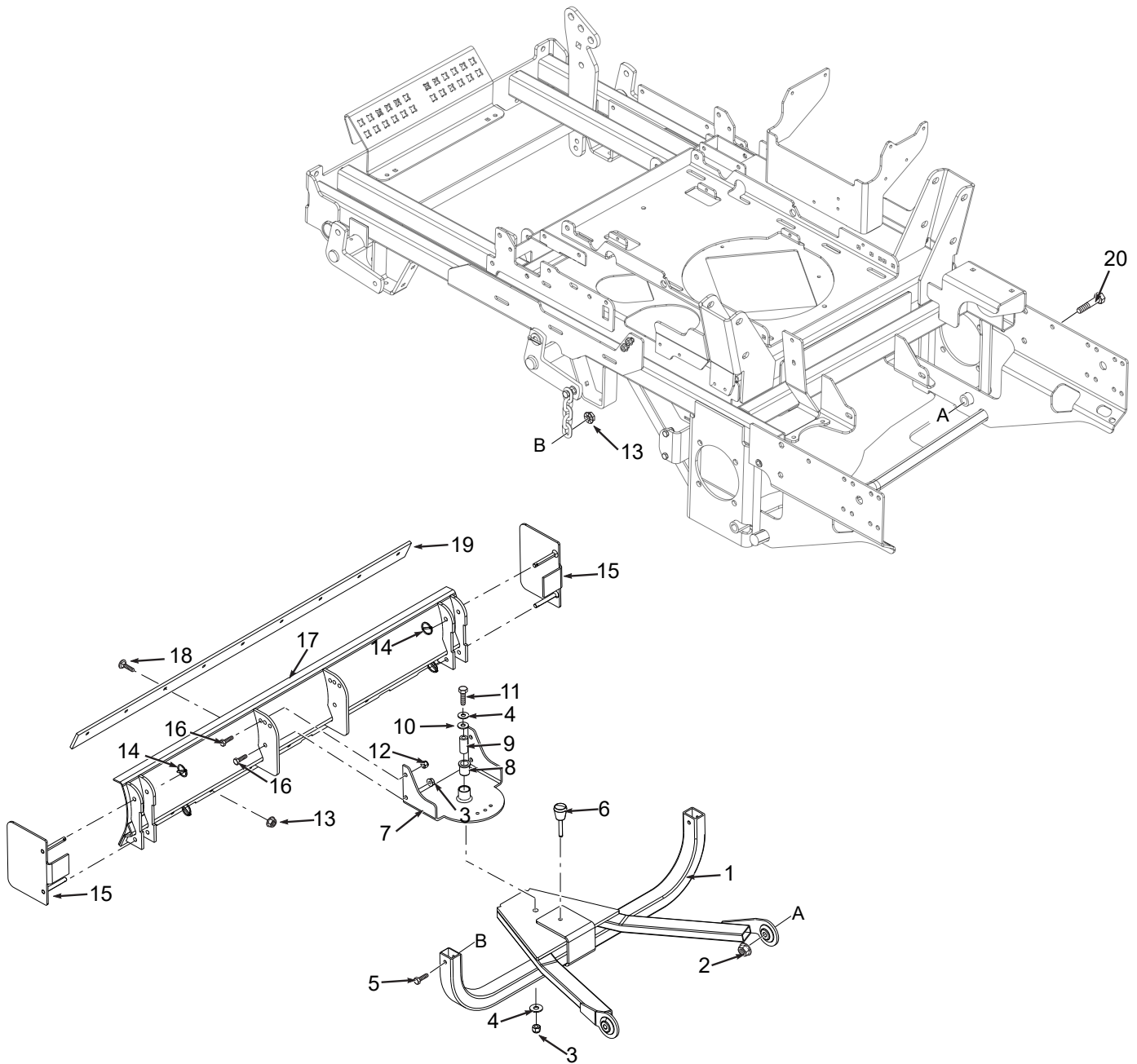


STTII ATTACHMENT CONTROLS

Ref. No.	Part No.	Description
1	462856	Deck Latch Weldment w/Grip
	481477	Grip
2	43668	Spacer, Deck Latch
3	484191	Spring, Torsion Lever Return
4	04021-07	Hex Locknut, 1/2 - 13
5	431300	Swivel Joint RH
	431301	Swivel Joint LH
6	463705	Deck Lift Rod Assy, STT-GB
7	04020-09	Hex Nut 5/8-11
8	04040-07	Washer, Ansi Plain Type A 1/2
9	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"
10	48540	Chain
11	04019-04	Nut, Serrated Flange 3/8-16
12	424504	Pedal, Foot
13	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2" Grade 8
14	04021-05	Nut, Center Lock 3/8-16
15	486474	Spring, Ext. Deck Lift
16	04030-07	Lock washer, 5/8"
17	04108-04	Cap screw, 5/8-11 x 1-1/2"
18	43508	Spacer
19	04001-72	Bolt, Hex Head 1/2-13 x 2"
20	482534	Linkage, Deck Lift
21	04050-18	Retaining Ring, 1/2" Ext. "E"
22	43487	Pin, Deck Lift
23	462872	Slide Assembly (INCL. #20,21,22)
	485570	Slide, Height Adjust
24	453099	Weldment, Lower Cutting Height
25	428237	Adjustment Bracket, Cutting Height Upper
26	04006-02	Bolt, Hex Head 5/16-18 x 1-1/4"
	04013-03	Bolt, Hex Head 5/16-18 x 3/4" (Outside Rear)
	04019-03	Nut, Serrated Flange 5/16-18 (Outside Rear)
27	04001-46	Bolt, Hex Head 3/8-16 x 2-1/4"
28	483345	Ring Pin Assy., w/Lanyard
29	452744	Lift Bell crank, LH Rear
	452745	Lift Bell crank, RH Rear
*	04041-14	Flat washer, 1", 1.062 x 1.5 x .0478 (Rear Bell crank Mounting)
*	04050-08	Ret Ring 1" (Rear Bell crank Mounting)
30	48114-04	Grease Fitting 1/4-28 Self Tap
31	04061-07	Cotter Pin 3/16 X 1

* = Item Not Shown

STTII GRADER BLADE ATTACHMENT



STTII GRADER BLADE ATTACHMENT

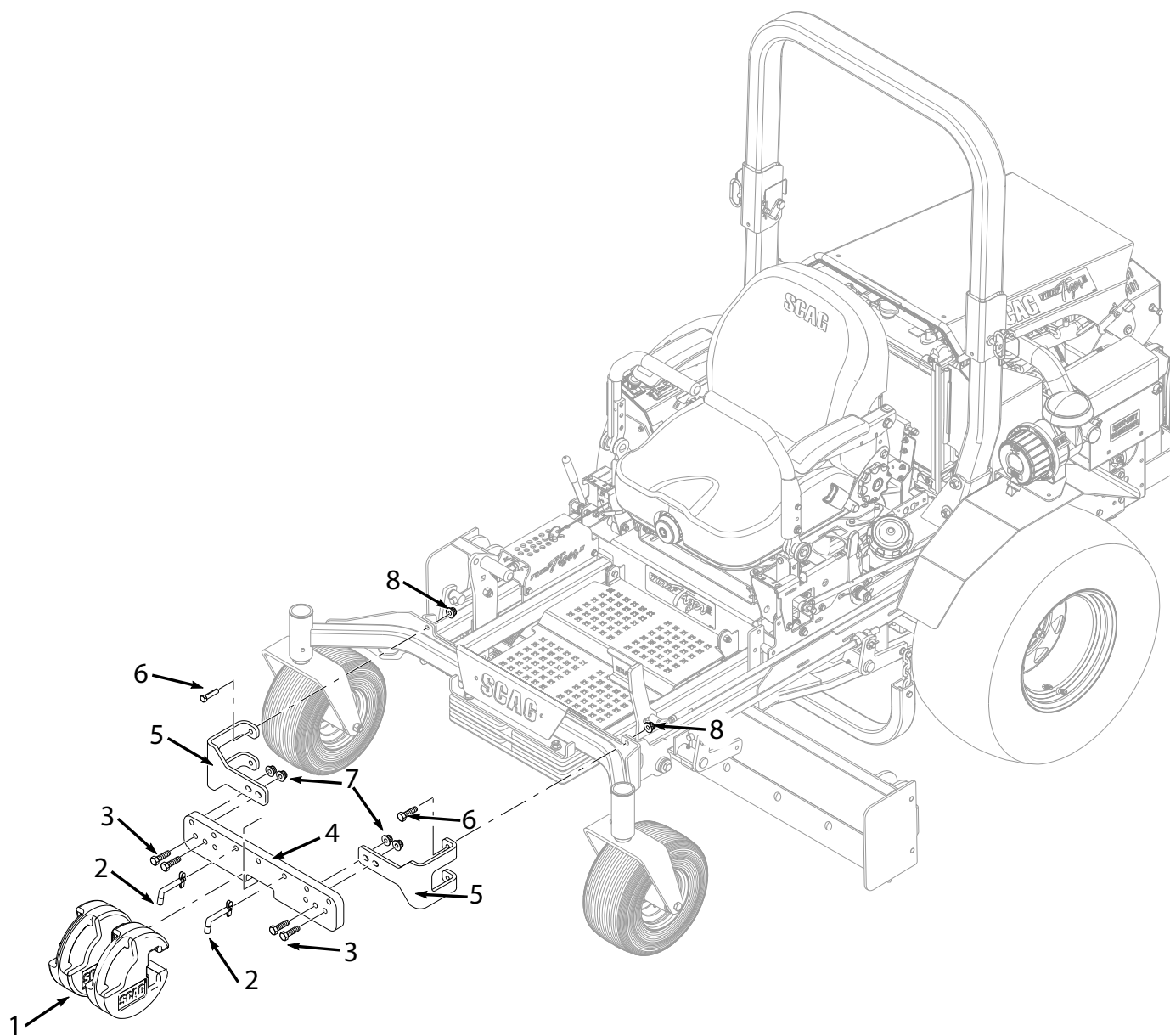
Ref. No.	Part No.	Description
1	453569	Grader Frame WLMT
2	04021-13	Hex Lock Nut 5/8-11
3	04021-07	Hex Lock Nut 1/12-13
4	04040-13	Washer 1/2
5	04001-05	Hexhead Capscrew 1/4-20 UNC X 2.00
6	487102	Pin Assy, Swivel Lock
7	453572	Pivot Plate WLMT
8	483453-02	Bearing Plastic
9	43710	Sleeve, Deck Left Pivot
10	424636	Spacer
11	04001-145	Hexhead Capscrew 1/2-13 UNC X 3.50
12	04019-06	Nut, Serrated Flange Hexhead 1/2-13
13	04117-02	Locknut w/Flange Elastic Stop, 3/8-16
14	04066-02	Quick Pin
15	453573	End Cap WLMT
16	04001-70	Hexhead Capscrew 1/2-13 UNC X 1.25
17	453536	Blade Scraper
18	04003-53	Carriage Bolt, 3/8-16 X 1.50 LG
19	488168	Wear Edge, Grader Blade
20	04001-79	Hexhead Capscrew 5/8-11 UNC X 4.50

STTII SHEET METAL COMPONENTS

Ref. No.	Part No.	Description
1	463224	Mounting Plate, Seat w/Decal
2	04001-46	Bolt, Hex Head 3/8-16 x 2-1/4"
3	04001-08	Bolt, Hex Head 5/16-18 x 3/4"
4	484148	Isolator, Seat
5	463225	Seat Mounting Plate, Lower w/Decals
6	04117-02	Nut, Flange Elastic Stop Nut, 3/8-16
7	04019-03	Nut, Serrated Flange 5/16-18
8	04041-38	Flat washer, 3/8-.406 x 2.25 x .1875
9	04021-09	Nut, Elastic Stop 3/8-16
10	485599	Spring, Seat Latch
11	462841	Lever Assy., Seat Release (incl. #12)
12	484341	Grip
13	485698-01	Knob, 1/4" Wing
14	04019-03	Nut, Serrated Flange 5/16-18
15	04014-06	Cap screw, Hex socket 1/2-13 x 4"
	04001-52	Cap screw, Hex head 1/2-13 x 2.5"
16	41020	Weight (x2 61V-KBD)
17	04019-06	Nut, Serrated Flange 1/2-13
18	48661	Pad, Rubber
19	04090-03	Pop Rivet, 3/16 x .402
20	48566	Seat Stop Cable
21	04003-12	Bolt, Carriage 5/16-18 x 3/4"
22	04110-01	U-Nut, 1/4-20
23	04001-59	Bolt, Hex Head 1/4-20 x 1-1/4"
24	04019-02	Nut, Serrated Flange 1/4-20
25	04001-221	Bolt, Hex Head 1/4-20 x 8"
26	428197	Mounting Bracket, Cooler - RH
27	428196	Mounting Bracket, Cooler - LH
28	04003-02	Bolt, Carriage 1/4-20 x 3/4"
29	428191	Backing Plate
30	04003-12	Bolt, Carriage 5/16-18 x 3/4"
31	04017-27	Bolt, Hex Head Serrated Flange 3/8-16 x 1"
32	04132-02	Threaded Insert, 3/8-16
33	452733	Fender, LH
34	04001-19	Bolt, Hex Head 3/8-16 x 1"
35	463223	Mainframe Assy., w/Decals
36	04117-05	Nut, 7/16-14 Flange Elastic Stop
37	4291240	Bracket, Carbon Canister
38	428023	Front Support, Fuel Tank
39	453103	Caster Support Weldment - 61V
40	04001-28	Bolt, Hex Head 7/16-14 x 1-1/4"

Ref. No.	Part No.	Description
41	482028-01	Plug, Grease Hole
42	9278	Wheel Assembly (incl. #43)
	482621	Bearing
	482622	Seal
43	48114-07	Grease Fitting
44	43583	Sleeve, Caster Wheel
45	43584	Spacer, Caster Wheel
46	04001-167	Bolt, Hex Head 1/2-13 x 9-1/2"
47	04021-07	Nut, Elastic Stop 1/2-13
48	453110	Yoke Weldment
49	481025	Seal, 2" O.D. x 1.625 Bore
50	48668	Bearing Assembly
51	04021-20	Nut, Jam 1" - 14
52	484195	Cap, Grease
53	428025	Foot Plate
54	431013	Sleeve, Seat Base Mounting
55	04050-01	Retaining Ring, .625 Ext. "E"
56	452734	Fender, RH
57	428024	Rear Support, Fuel Tank
58	463320	Battery Box w/Decal (Diesel Only)
59	453112	Battery Bracket Weldment (Diesel Only)
60	428257	Cover, Battery (Diesel Only)
	481780	Insulation, Battery Cover (Not Shown)
61	04019-04	Nut, Elastic Stop 3/8-16
62	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"

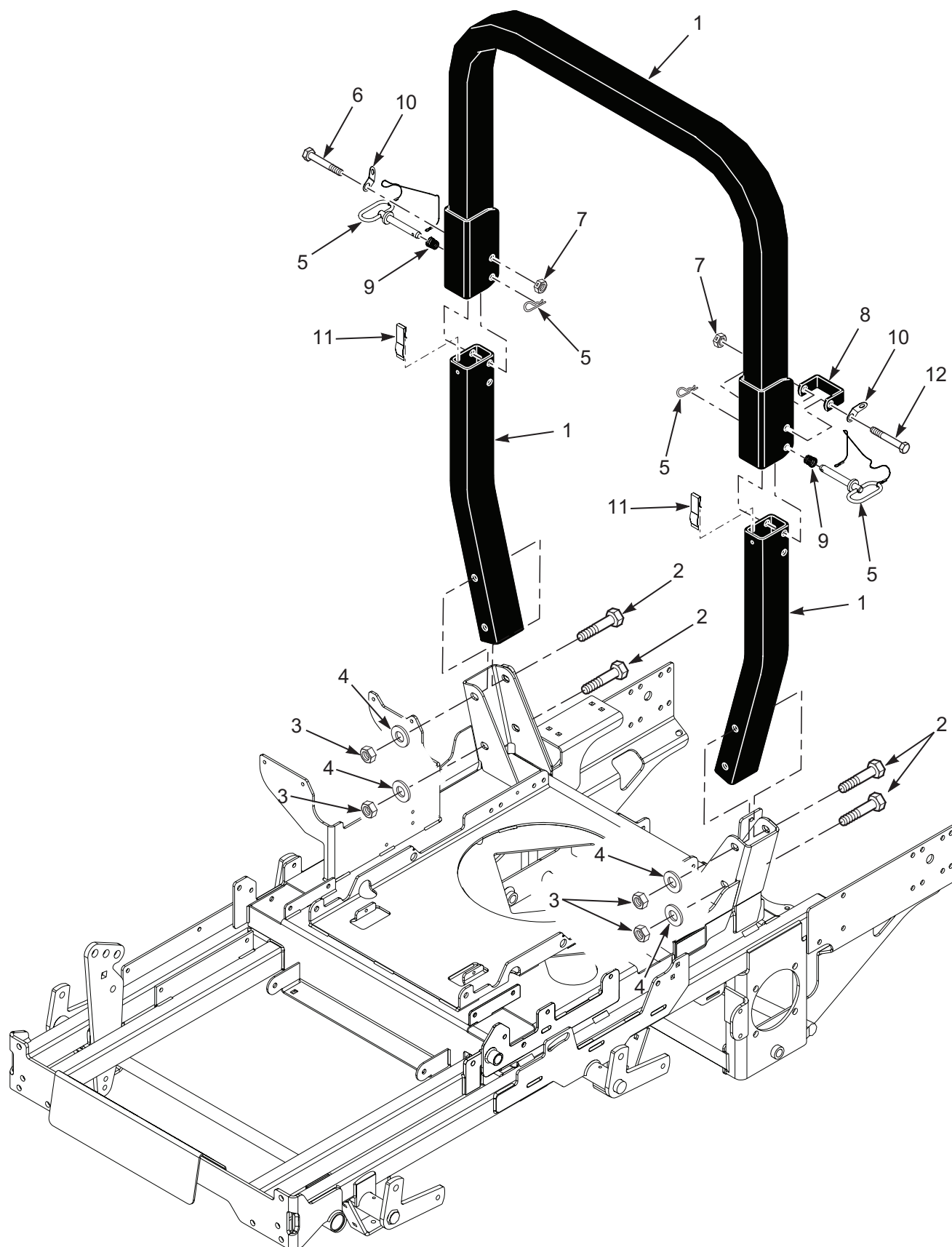
STTII GB FRONT WEIGHTS



STTII GB FRONT WEIGHTS

Ref. No.	Part No.	Description
1	484758	GC Weight (qty 2)
2	485172	Weight Retention Pin
3	04001-153	Cap Screw, Hex Head - 1/2-13 UNC X 2.25
4	426093	Weight Bar
5	427351	Weight Bar Bracket
6	04001-117	Cap Screw, Hex Head - 7/16-14 UNC X 1.75
7	04117-04	Locknut w/Flange Elastic Stop 1/2-13
8	04117-05	Locknut w/Flange Elastic Stop 7/16-14

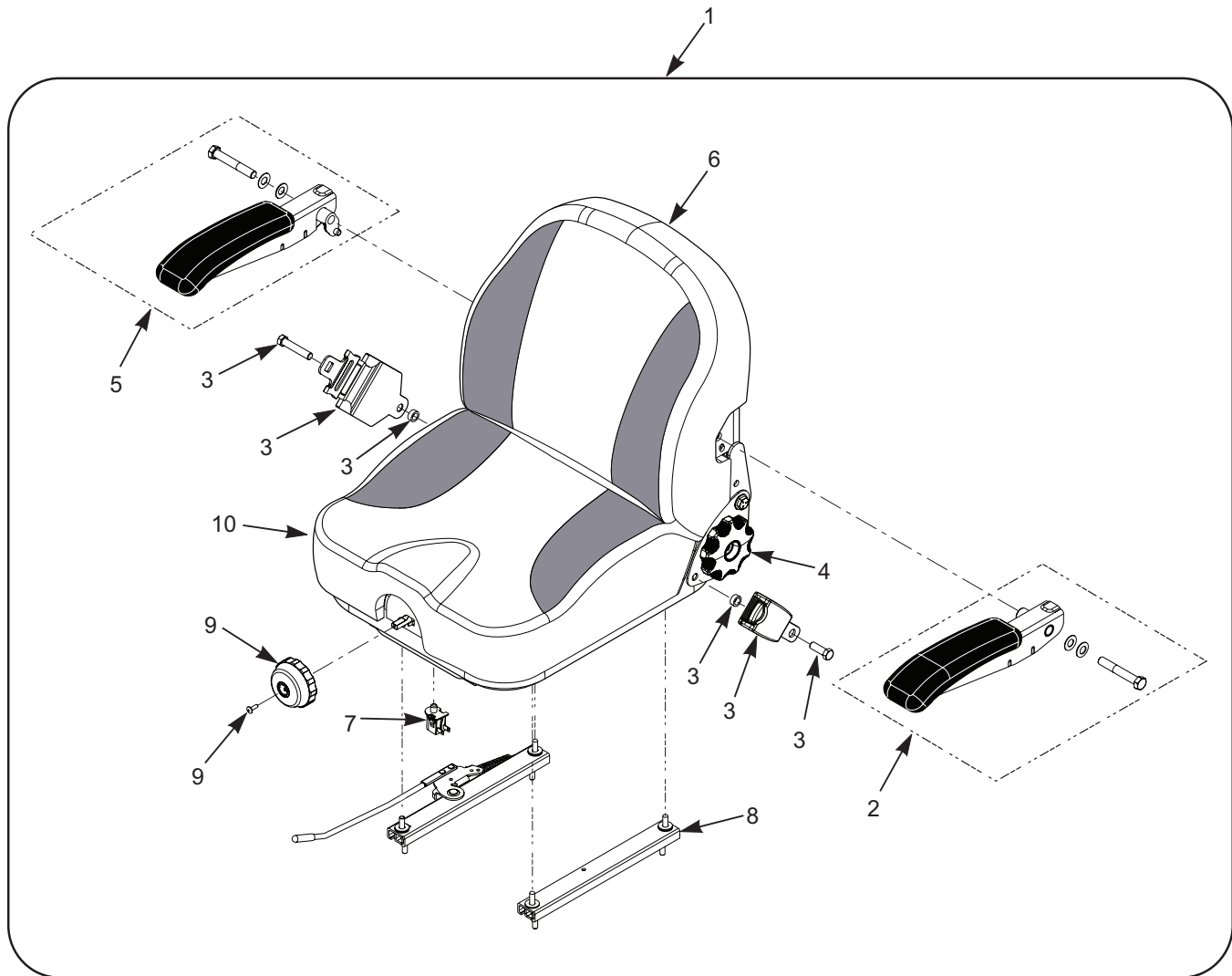
STTII ROLL-OVER PROTECTION STRUCTURE



STTII ROLL-OVER PROTECTION STRUCTURE

Ref. No.	Part No.	Description
1	462210	STT, ROPS Assembly
2	04001-194	Bolt, Hex Head 1/2-13 x 4-1/4"
3	04021-19	Nut, Center Lock 1/2-13
4	04040-13	Flat washer, 1/2-.562 x 1.375 x .109
5	484168	Pin Assembly, ROPS Hinge (incl. #9, #10)
6	04001-90	Bolt, Hex Head 1/2-13 x 3-1/4"
7	04021-07	Nut, Elastic Stop 1/2-13
8	426952	Stop, ROPS
9	484170	Spring, ROPS
10	484169	Clip, ROPS
11	484167	Spring, ROPS
12	04001-163	Bolt, Hex Head 1/2-13 x 3-3/4"

STTII SUSPENSION SEAT

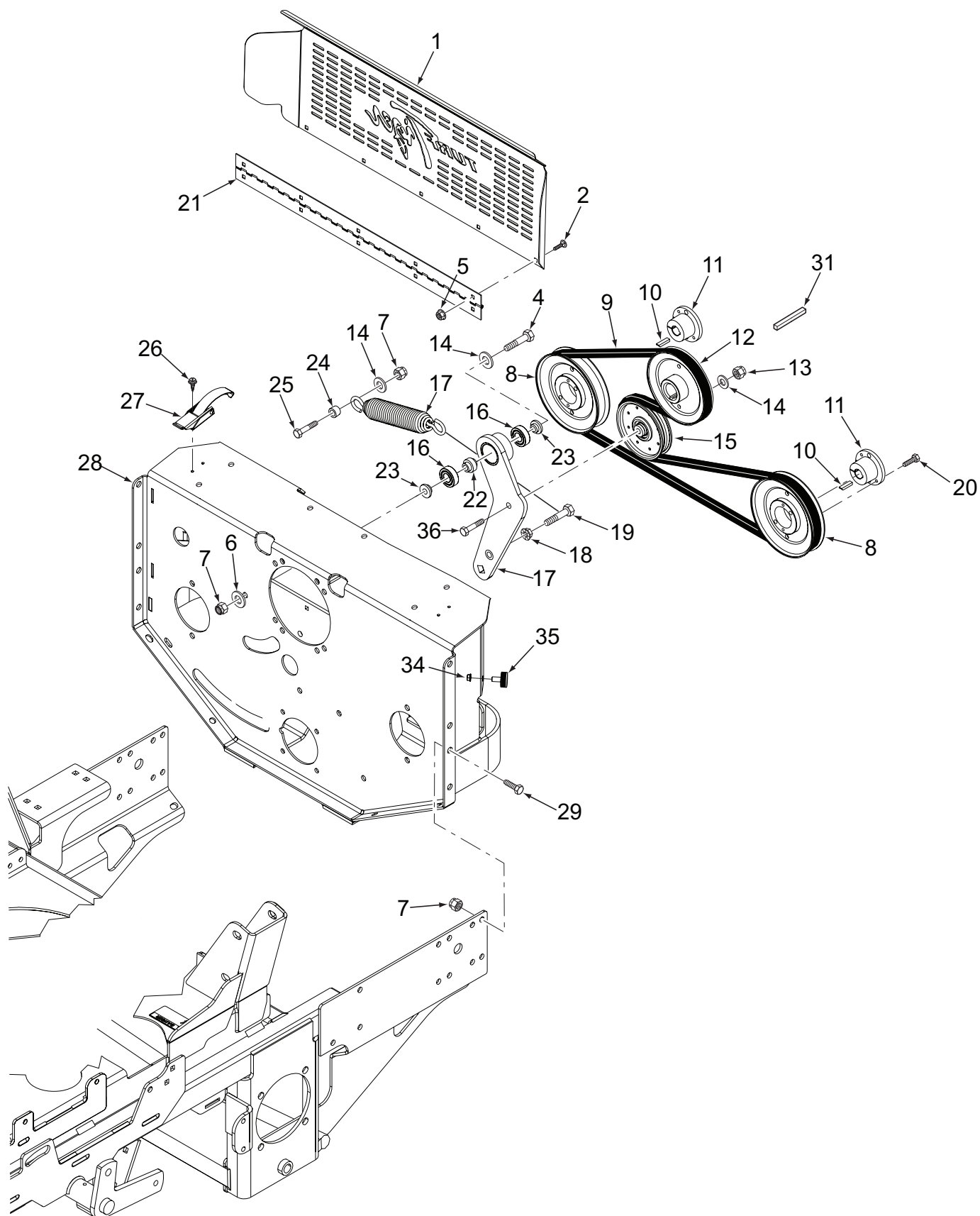


STTII SUSPENSION SEAT

Ref. No.	Part No.	Description
1	486591	Suspension Seat Assembly w/seat belt
2	484709	Armrest Kit, LH
3	484717	Seat Belt Kit
4	485652	Recliner Knob Kit
5	484710	Armrest Kit, RH
6	486596	Cover, Back Cushion
7	481638	Seat Switch
8	485594	Track Kit, (Includes Handle Kit p/n 485717)
9	484714	Suspension Knob Kit
10	486597	Cover, Seat Cushion
11	*484719	Bellows (Track Cover)

* = Item Not Shown

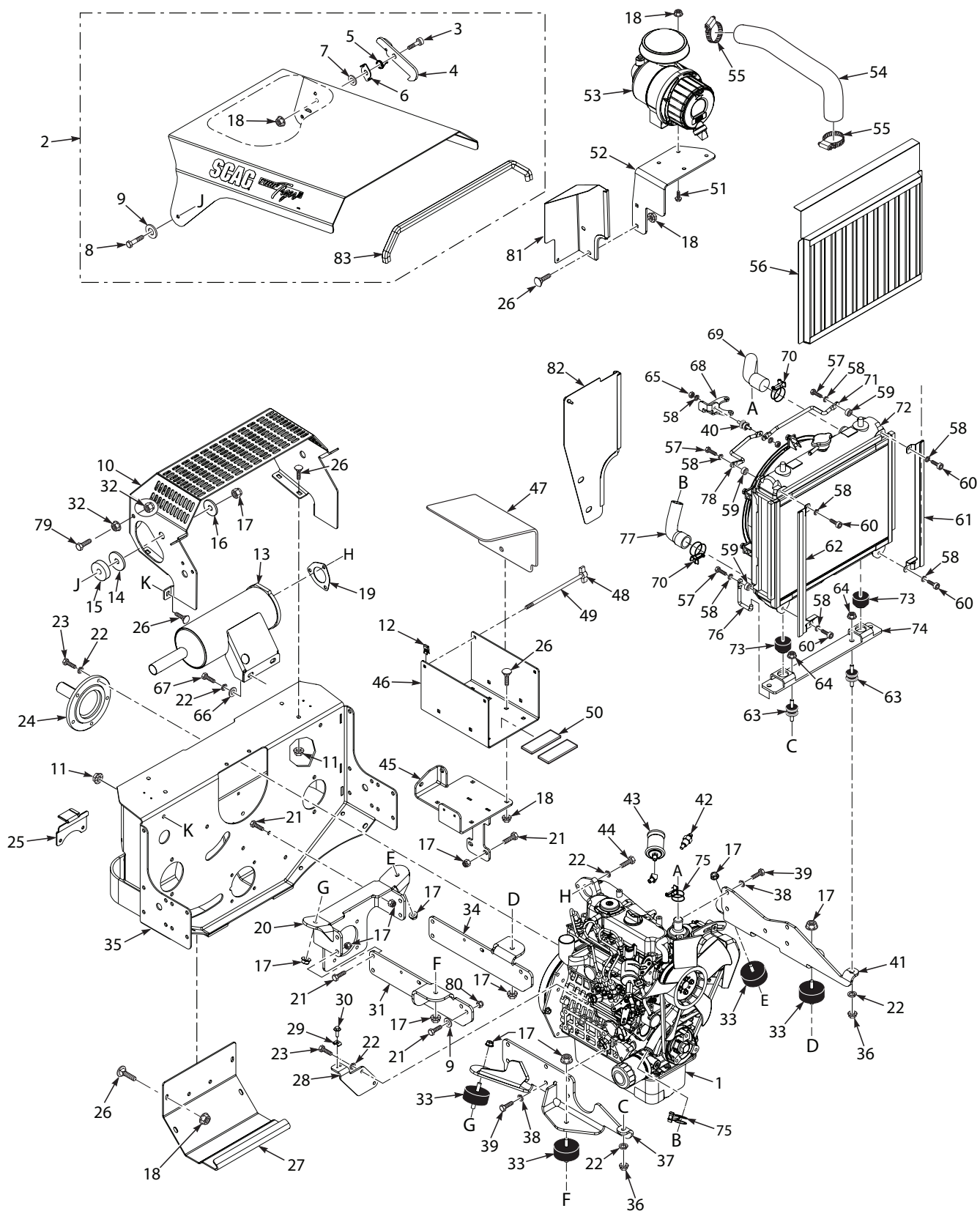
STTII DRIVE COMPONENTS



STTII DRIVE COMPONENTS

Ref. No.	Part No.	Description
1	427106	Cover, Rear
2	04003-07	Bolt, Carriage 1/4-20 x 1/2"
3	04003-02	Bolt, Carriage 1/4-20 x 3/4"
4	04001-22	Bolt, Hex Head 3/8-16 x 2-3/4"
5	04019-02	Nut, Serrated Flange 1/4-20
6	04041-11	Flat washer, 3/8-.406 x 1.50 x 7 Gauge
7	04021-09	Nut, Elastic Stop 3/8-16
8	482745	Pulley, 6.35 O.D. (Diesel Engine)
9	485928	Belt, STTII Pump Drive (Diesel Engine)
10	04063-27	Key, 5mm x 5mm x 30mm
11	481884	Tapered Hub, 17mm Bore
12	483829	Pulley, 5.67 O.D (Kubota Diesel Only)
13	04021-05	Nut, Center Lock 3/8-16
14	04043-04	Flat washer, 3/8-.391 x .938 x .105 HD
15	483214	Pulley, Idler 4"
16	48224	Bearing
17	484754	Spring Pump Drive
18	04019-06	Nut, Serrated Flange 1/2-13
19	04001-185	Bolt, Hex Head 1/2-13 x 2" Grade 8
20	04001-172	Bolt, Hex Head 1/4-20 x 1" Grade 8
21	481531	Hinge, Belt Cover
22	431050	Spacer, Bearing
23	431049	Spacer, Controls
24	431051	Spacer, Spring Anchor
25	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"
26	04011-11	Screw, #10-32 x .563 Shake proof
27	481309	Latch, Hood
28	452886	Pump Mounting Plate Weldment (Diesel)
29	04001-19	Bolt, Hex Head 3/8-16 x 1"
30	04030-05	Lockwasher, 7/16"
31	04102-03	Bolt, Hex Head 7/16"
32	04063-23	Key, 1/4 x 1/4 x 3-1/4"
33	04001-170	Bolt, Hex Head 3/8-16 x 2-1/2" Grade 8
34	04019-03	Nut, Serrated Flange 5/16-18
35	481284	Bumper, Rubber
36	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"

STTII ENGINE & ATTACHING PARTS - KUBOTA DIESEL



STTII ENGINE & ATTACHING PARTS - KUBOTA DIESEL

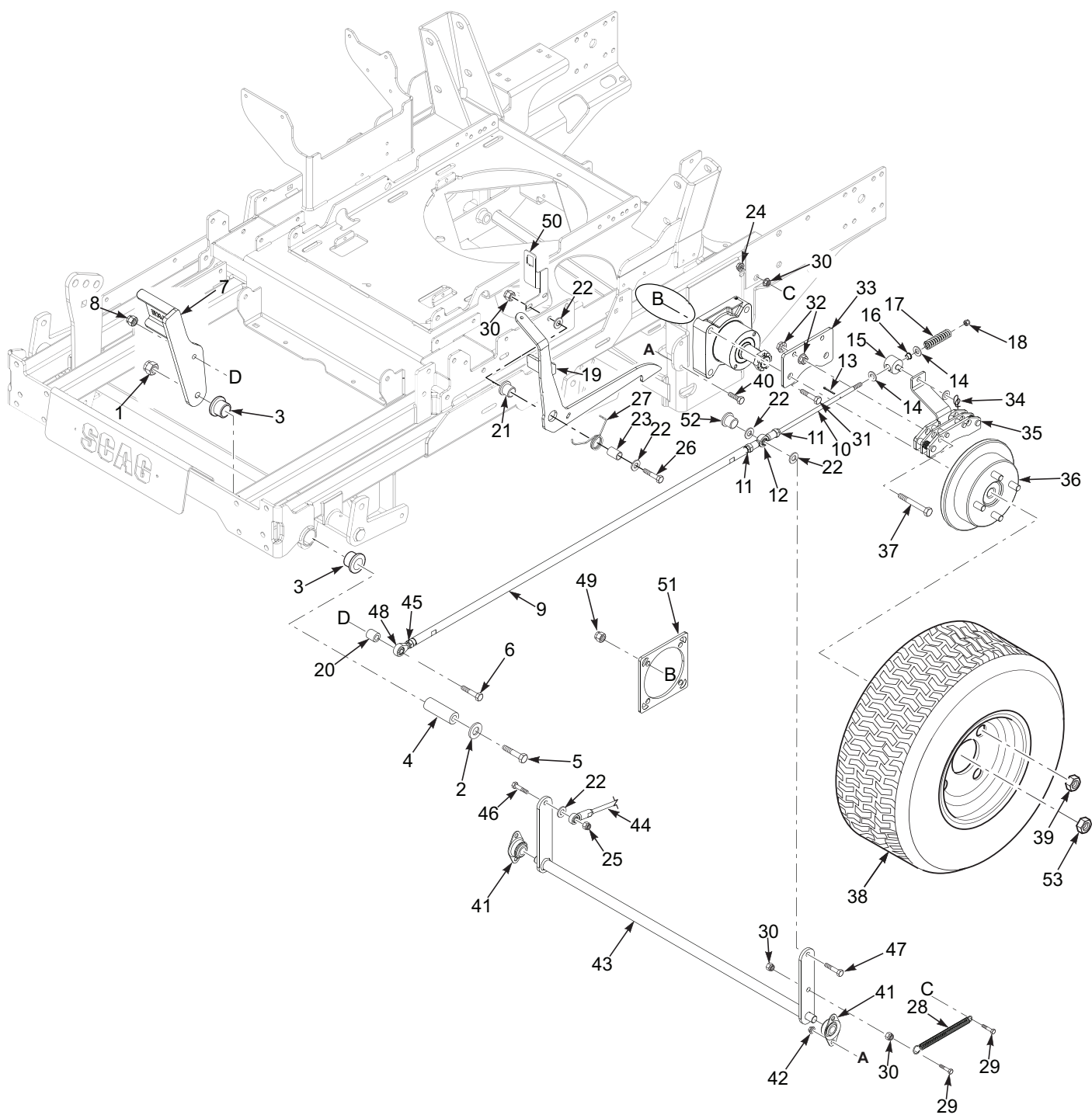
Ref. No.	Part No.	Description
1	485749*	Engine, D902 - Kubota
2	462917	Hood Assy., STTII (Kubota Diesel)
3	04009-07	Bolt, Shoulder 5/16-18 x 1/2"
4	424633	Latch, Hood
5	483507	Spring, Hood Latch
6	424634	Lock, Hood Latch
7	04040-05	Flat washer, 3/8-.406 x .812 x .065
8	04001-21	Bolt, Hex Head, 3/8-16 x 1-3/4"
9	04041-07	Flat washer, 3/8-.391 x .938 x .105
10	427561	Guard, Muffler
11	04117-01	Nut, Flange Elastic Stop Nut, 5/16-18
12	04110-01	U-Nut 1/4-20
13	483811	Muffler, Kubota
14	483471	Disc, Anti-Friction
15	43740	Spacer, Hood
16	04041-11	Flat washer, 3/8 (.406 x 1.50 x 7 Ga.)
17	04021-09	Nut, Elastic Stop 3/8-16
18	04019-03	Nut, Serr. Flng. 5/16-18
19	483387	Gasket, Muffler
20	424452	Plate, Rear Engine Mount
21	04001-19	Bolt, Hex Hd. 3/8-16 x 1"
22	04030-03	Lock washer, 5/16" Spring
23	04002-12	Bolt, Metric Hex Hd. M8-1.25 x 20mm
24	482334	Stub Shaft, (Kubota)
25	426054	Bracket, Belt Guide
26	04003-12	Bolt, Carriage 5/16-18 x 3/4"
27	427071	Cover, Rear
28	424485	Bracket, Control Mount
29	424580	Clamp
30	04011-06	Screw, Self Tapping
31	427137	Plate, Engine Mount RH
32	04019-04	Nut, Serr. Flng. 5/16-18
33	483351	ISO Mount
34	427136	Plate, Engine Mount LH
35	452886	Pump Mounting Plate Weldment
36	04025-02	Nut, Metric Hex M8-1.25mm
37	452792	Mounting Bracket Weldment RH
38	04030-05	Lock washer, 7/16" Spring
39	04002-10	Bolt, Metric Hex Hd. M10-1.25 x 25mm
40	484069	ISO Mount, Upper Radiator
41	452791	Mounting Bracket Weldment LH
42	483360	Sender Unit, Water Temperature
43	481811	Sender Unit, Oil Pressure
44	04002-01	Bolt, Metric Hex Hd. M8-1.25 x 30mm
45	453112	Battery Bracket Weldment

Ref. No.	Part No.	Description
46	463320	Battery Box w/Decal
47	428257	Cover, Battery
	481780	Insulation, Battery Cover (Not Shown)
48	485698-01	Knob, 1/4" Wing
49	04001-221	Bolt, Hex Head 1/4-20 x 8"
50	48661	Rubber Pad
51	04017-17	Bolt, Hex Head Serr. Flng 5/16-18 x 1"
52	427140	Bracket, Air Cleaner Mount
53	485322	Air Filter Assembly (Enginaire p/n 67150)
54	484697	Hose, Air Intake
55	48136-25	Clamp, 2-3/4" Max. Dia.
56	463423	Debris Screen Assembly (With Upper Foam)
57	04002-20	Bolt, Metric Hex Hd. M6-1.0 x 30mm
58	04030-02	Lock washer, 1/4" Spring
59	43714	Spacer, Radiator
60	04106-01	Capscrew, Metric M6-1.0 x 16mm
61	424623	Debris Screen Track RH
62	424624	Debris Screen Track LH
63	483928	ISO Mount, Lower Radiator
64	04111-04	Nut, Metric Serr. Flng. M8 x 1.25
65	04025-01	Nut, Metric Hex M6 x 1
66	04040-04	Flat washer, SAE 5/16 (.344 x .688 x .065")
67	04002-03	Bolt, Metric Hex Hd. M8-1.25 x 25mm
68	**	Mount, Hose - (Kubota p/n 1G930-72191)
69	**	Hose, Upper - (Kubota p/n 1G952-72851)
70	**	Clamp, Large - (Kubota p/n 09318-89030)
71	**	Brace, LH - (Kubota p/n1G960-72141)
72	**	Radiator Assy - (Kubota p/n 1G952-72001)
		Includes Items #40, #63 and #68 thru #78
73	**	Cushion, Radiator - (Kubota p/n 1G952-72181)
74	**	Brkt, Rad Mount - (Kubota p/n 1G952-72151)
75	**	Clamp, Small - (Kubota p/n 09318-89039)
76	**	Mount, Lwr Rad - (Kubota p/n 1G952-30821)
77	**	Hose, Lower - (Kubota p/n 1G952-72941)
78	**	Brace, RH - (Kubota p/n 1G960-72131)
79	04001-21	Bolt, Hex Head, 3/8-16 x 1-3/4"
80	04117-02	Nut, Elastic Stop Flange, 3/8-16
81	463417	Heatshield Assembly, Air Filter
	481017-03	Trim Seal
	486388-03	Edge Trim, Trim Lock
82	463418	Heatshield Assembly, Engine
	486388-03	Edge Trim, Trim Loc
	481017-03	Trim Seal
	485846	Bumper, Plug
83	481017-02	

* Not available through Scag.

** Available through the engine manufacturer.

STTII BRAKE COMPONENTS

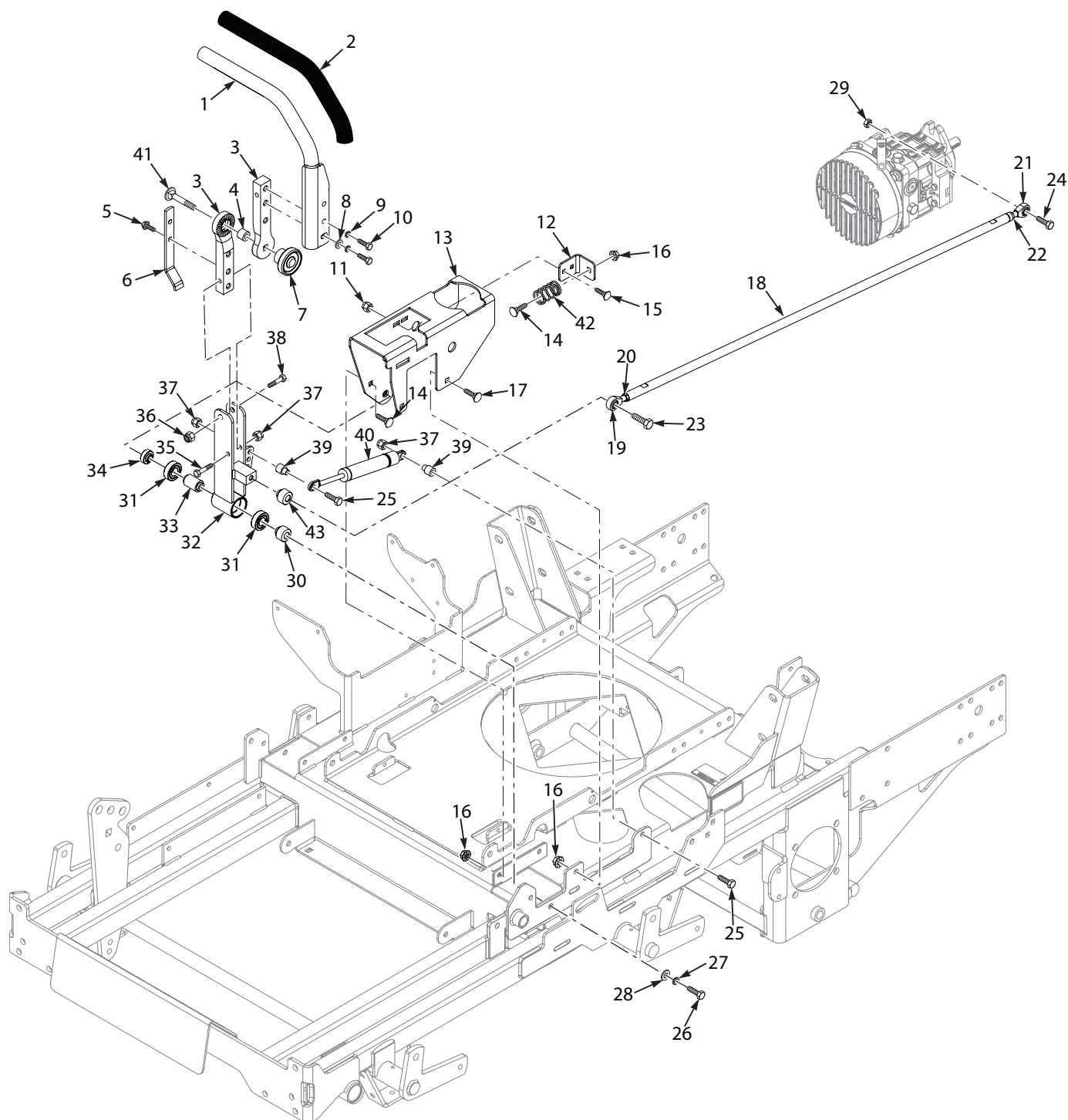


STTII BRAKE COMPONENTS

Ref. No.	Part No.	Description
1	04021-07	Nut, Elastic Stop 1/2-13
2	04040-13	Flat washer, 1/2-.562 x 1.375 x .109
3	483453-03	Bearing
4	43872	Sleeve, Brake Pivot
5	04001-194	Bolt, Hex Head 1/2-13 x 4-1/4"
6	04001-22	Bolt, Hex Head 3/8-16 x 2-3/4"
7	453055	Foot Pedal, Brake
8	04021-09	Nut, Elastic Stop 3/8-16
9	486523	Link, Brake
10	486524	Linkage Assy., LH Brake (incl. #9, 11 - 18,45,48)
	462844	Linkage Assy., RH Brake
11	04020-25	Nut, Jam 3/8-24 UNF
12	486491	Rod End w/Trunion
13	04061-02	Cotter Pin, 3/32 x .75
14	04040-05	Flat washer, 3/8-.406 x .812 x .065
15	462452	Swivel Assy., Brake (incl. #16)
16	483453-23	Bearing
17	484535	Spring, Brake
18	04021-18	Nut, Elastic Stop 3/8-24 Grade 8
19	463174	Brake Handle w/Grip (includes #21)
	481548	Grip
20	43572	Spacer
21	483453-14	Bearing
22	04041-07	Flat washer, 3/8-.391 x .938 x .105
23	431105	Pivot, Brake Lever
24	04132-02	Threaded Insert, 3/8-16
25	04021-05	Nut, Center Lock 3/8-16
26	04001-31	Bolt, Hex Head 3/8-16 x 2-1/2"
27	486485	Spring, Torsion, Brake Handle
28	485831	Spring, Brake Return
29	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2" Grade 8
30	04019-04	Nut, Serrated Flange 3/8-16

Ref. No.	Part No.	Description
31	04001-190	Bolt, Hex Head 1/2-13 x 2-3/4"
32	04019-06	Nut, Serrated Flange 1/2-13
33	428482	Mounting Bracket, Brakes
34	04069-01	Pin, Rue Cotter - 3/8
35	485595	Brake Caliper
36	462808	Wheel Hub w/Disc
37	04001-87	Bolt, Hex Head 1/2-13 x 4"
38	485607	Wheel Assy., 26 x 9.5-12 (52V)
	481659	Rim w/ Valve Stem (52V)
	485608	Tire, 26 x 9.5-12 (52V)
	486159	Wheel Assy., 26 x 12-12 (61V & 72V)
	481851	Rim w/Valve Stem (61V & 72V)
	486162	Tire, 26 x 12-12 (61V & 72V)
39	04028-02	Wheel Nut, 1/2-20
40	04001-08	Bolt, Hex Head 5/16-18 x 3/4"
41	48796	Bearing, Self Aligning - 5/8 I.D.
42	04021-10	Nut, Elastic Stop 5/16-18
43	453094	Bellcrank Weldment, Brake Actuator
44	462844	Linkage Assy., RH Brake (incl. #13 - #18)
45	04020-26	Nut, 3/8-24 UNF LH Jam
46	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"
47	04102-14	Bolt, Hex Head w/ Patch 3/8-16 x 1-3/4"
48	482585	Rod End, Male - LH, 3/8-24 Thread
49	04021-19	Nut, Lock, 1/2-13
50	428092	Bracket, Brake Switch
51	423279	Plate, Motor Backing
52	431094	Bushing, Brake
53	48680	Nut, Castle 1" - 20 UNEF

STTII STEERING COMPONENTS

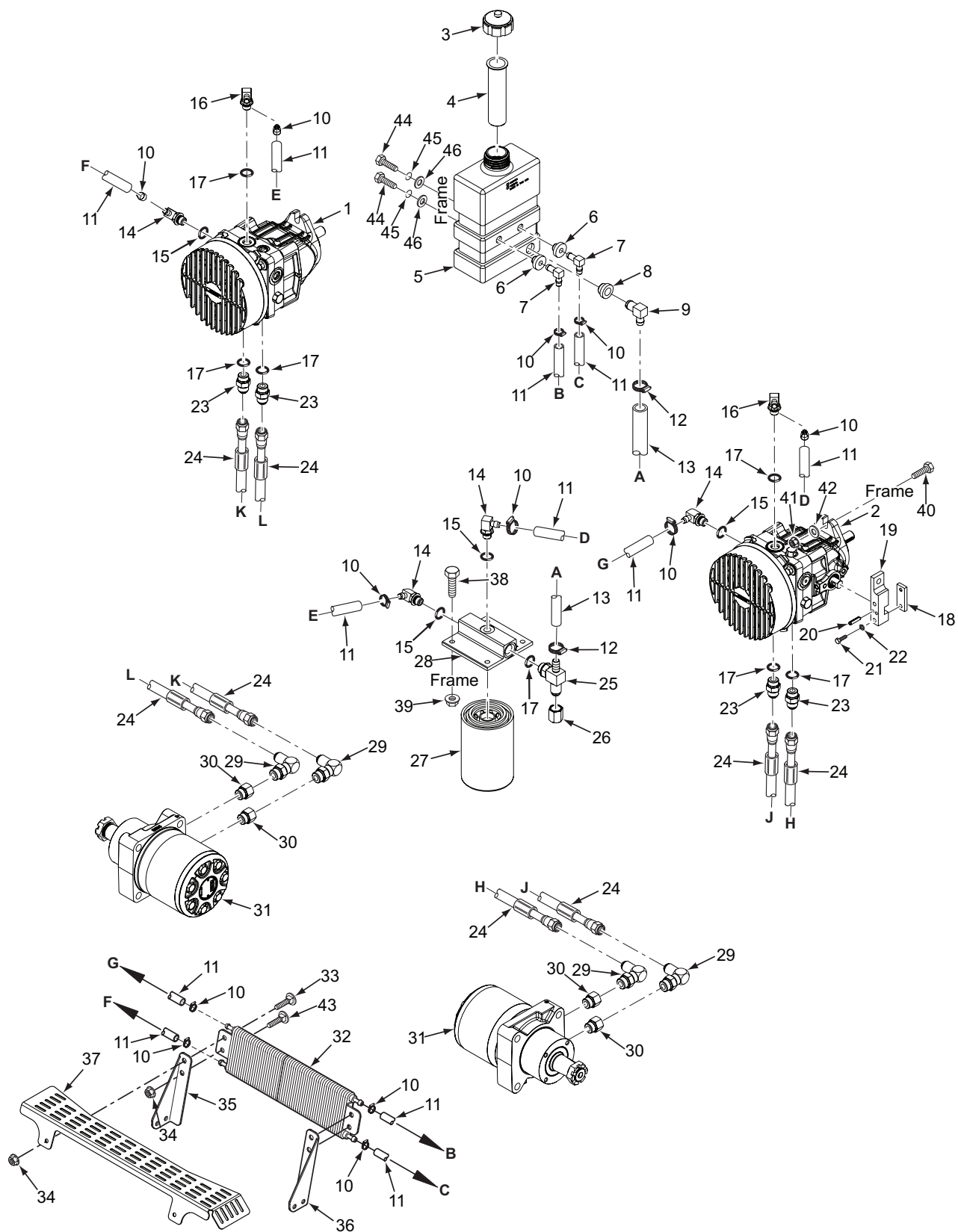


STTII STEERING COMPONENTS

Ref. No.	Part No.	Description
1	462804	Handle Bar w/Grip - LH (INCL #2)
	462805	Handle Bar w/Grip - RH (INCL #2)
2	484376	Grip, Control Lever
3	461938	Pivot, Control Lever (INCL #4,5,6,7,41)
4	483250	Spacer, Rubber
5	04017-16	Bolt, Hex Head Serrated Flange 5/16-18 x 3/4"
6	423491	Actuator, Switch
7	483269	Knob, Control Handle
8	04040-15	Flat washer, 5/16-.375 x .875 x .083
9	04030-03	Lock washer, 5/16
10	04001-09	Bolt, Hex Head 5/16-18 x 1"
11	04117-03	Nut, Flange Elastic Stop 1/4-20
12	427108	Mounting Bracket, Spring Return
13	463221	Control Plate w/Decals LH
	463222	Control Plate w/Decals RH
14	04003-12	Bolt, Carriage 5/16-18 x 3/4"
15	04003-02	Bolt, Carriage 1/4-20 3/4"
16	04019-03	Nut, Serrated Flange 5/16-18
17	04013-03	Cap screw, Flange 5/16-18 x 3/4"
18	486479	Linkage Assy., Pump Control (incl. #19 - #22)
19	482585	Rod End, Male - LH
20	04026-26	Nut, 3/8-24 UNF LH Jam
21	482586	Rod End, Male - RH
22	04020-25	Nut, 3/8-24 UNF Jam
23	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"
24	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"
25	04001-11	Bolt, Hex Head 5/16-18 x 1-1/2"
26	04001-152	Bolt, Hex Head 3/8-16 x 4-1/4"
27	04030-04	Lock washer, 3/8"
28	04041-07	Flat washer, 3/8-.391 x .938 x .105
29	04021-05	Nut, Center Lock 3/8-16
30	43607	Spacer, Controls
31	48224	Bearing

Ref. No.	Part No.	Description
32	452718	Control Lever Weldment, RH
	452717	Control Lever Weldment, LH
33	43600	Spacer, Bearing
34	431024	Spacer, Controls
35	04001-17	Bolt, Hex Head 5/16-18 x 2"
36	04021-09	Nut, Elastic Stop 3/8-16
37	04021-10	Nut, Elastic Stop 5/16-18
38	04001-45	Bolt, Hex Head 3/8-16 x 2"
39	43602	Spacer, Dampener
40	484151	Dampener
41	04003-05	Bolt, Carriage 3/8-16 x 1-1/2"
42	485970	Return Spring, Control Arm
43	43123	Spacer, Cam Pivot

STTII HYDRAULIC SYSTEM - DUAL CORE COOLER



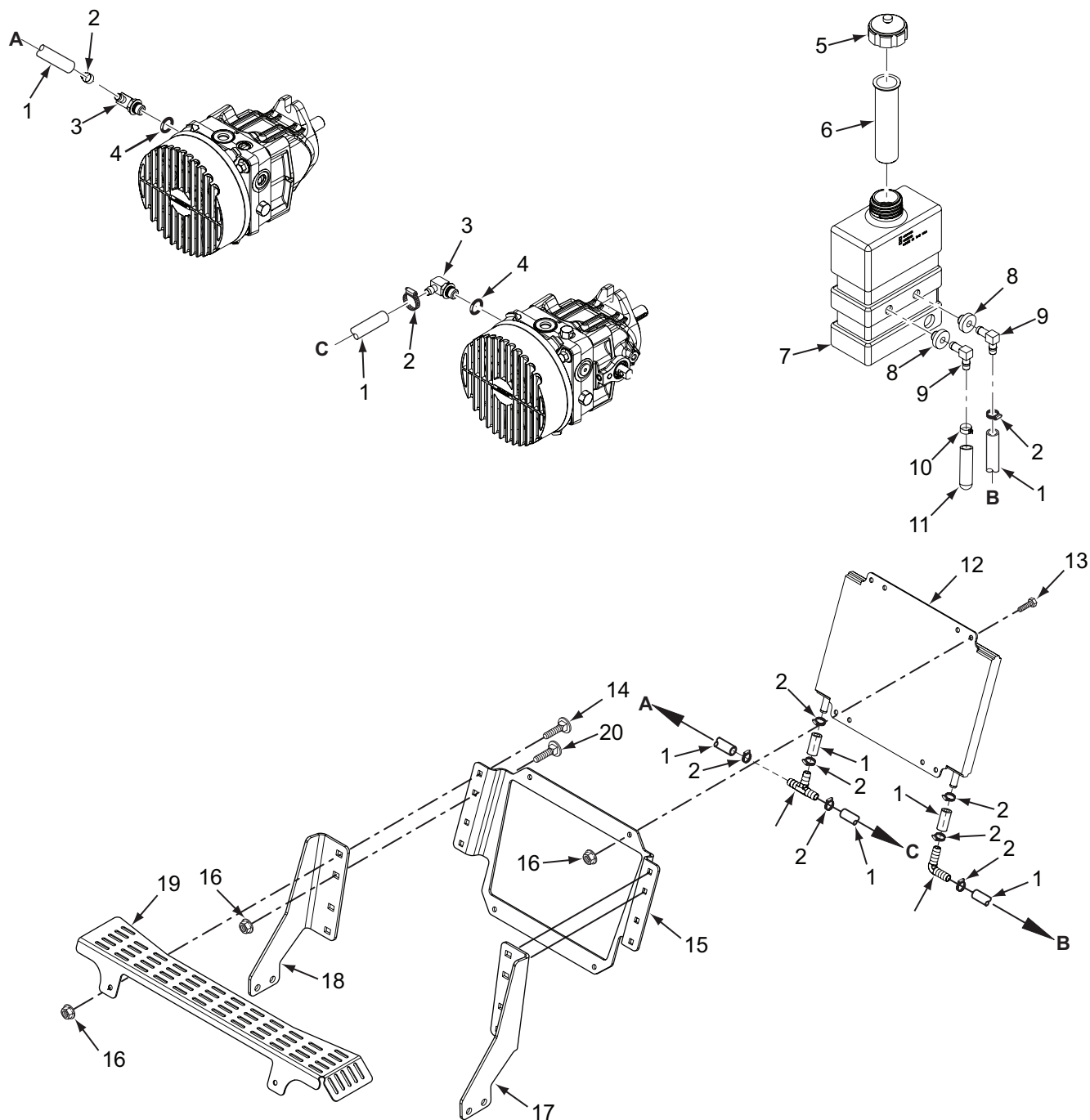
STTII HYDRAULIC SYSTEM - DUAL CORE COOLER

Ref. No.	Part No.	Description
1	483100	Pump, RH w/Fan
	462954	Pump, RH w/Fan (25LP Only)
2	483101	Pump, LH, w/Fan
3	481164	Cap, Hydraulic Tank
4	481507	Insert, Filler Neck
5	463046	Hydraulic Tank Assy., STTII (incl. #4, #6 - #9)
6	482571	Bushing, .56 Dia. Viton
7	482572	Fitting, 90 Degree - .38 Hose
8	482573	Bushing, .78 Dia Viton
9	482574	Fitting, 90 Degree - .50 Hose
10	48136-13	Clamp, Hose
11	48811	Hose, 3/8 Pushlock (order by inch)
12	48136-05	Clamp, Hose
13	48351	Hose, 1/2 Pushlock (order by inch)
14	482266-01	Elbow, 90 Degree - 9/16 O-Ring (incl. #15)
15	48603-06	O-Ring, 9/16-18 Thread
16	482266-02	Elbow, 90 Degree - 3/4 O-Ring (incl. #17)
17	48603-02	O-Ring, 3/4-16 Thread
18	422694	Plate, Pump Control Clamp
19	485969	Block, RH Pump Control
	485968	Block, LH Pump Control
20	04060-09	Pin, 7/32 x 1"
21	04001-04	Bolt, Hex Head 1/4-20 x 1-1/2"
22	04030-02	Lock washer, 1/4
23	48572-06	Fitting, Union 3/4-16 JIC X O-Ring (incl. #17)
24	484458	Hose Assembly
	485767	Hose Assembly (Diesel Only)
25	482477	Tee Fitting, 3/4 - O-Ring (incl. #17)
26	48571-02	Cap, JIC
27	48758	Filter, Spin-On
28	482417	Filter Head Assembly

Ref. No.	Part No.	Description
29	48350-05	Elbow, 90 Degree - 5/8 Tube
30	48938-02	O-Ring Bushing, 5/8 Tube
31	484108	Wheel Motor, Parker TG - 18ci.
32	482505	Cooler, Transmission
33	04003-02	Bolt, Carriage 1/4-20 x 3/4
34	04019-02	Nut, Serrated Flange 1/4-20
35	428197	Mounting Bracket, Cooler - RH
	428209	Mounting Bracket, Cooler - RH (Diesel)
36	428196	Mounting Bracket, Cooler - LH
	428210	Mounting Bracket, Cooler - LH (Diesel)
37	*428252	Screen Guard, Kohler EFI (LP)
	*428199	Screen Guard, Briggs & Stratton 31BV
	*428200	Screen Guard, B&S 37BV-EFI & 40BV-EFI
38	04001-09	Bolt, Hex Head, 5/16-18 x 1"
39	04019-03	Nut, Serrated Flange, 5/16-18
40	04001-20	Bolt, Hex Head, 3/8-16 x 1-1/2"
41	04021-09	Nut, Lock, 3/8-16
42	04043-04	Flat washer, 3/8
43	04003-07	Bolt, Carriage, 1/4-20 x 1/2"
44	04001-08	Bolt, Hex Head 5/16-18 x 3/4"
45	04030-03	Lock washer, 5/16
46	04040-15	Flat washer, 5/16, .375 x .875 x .083

* Air Cooled Models Only.

STTII HYDRAULIC SYSTEM - SINGLE CORE COOLER



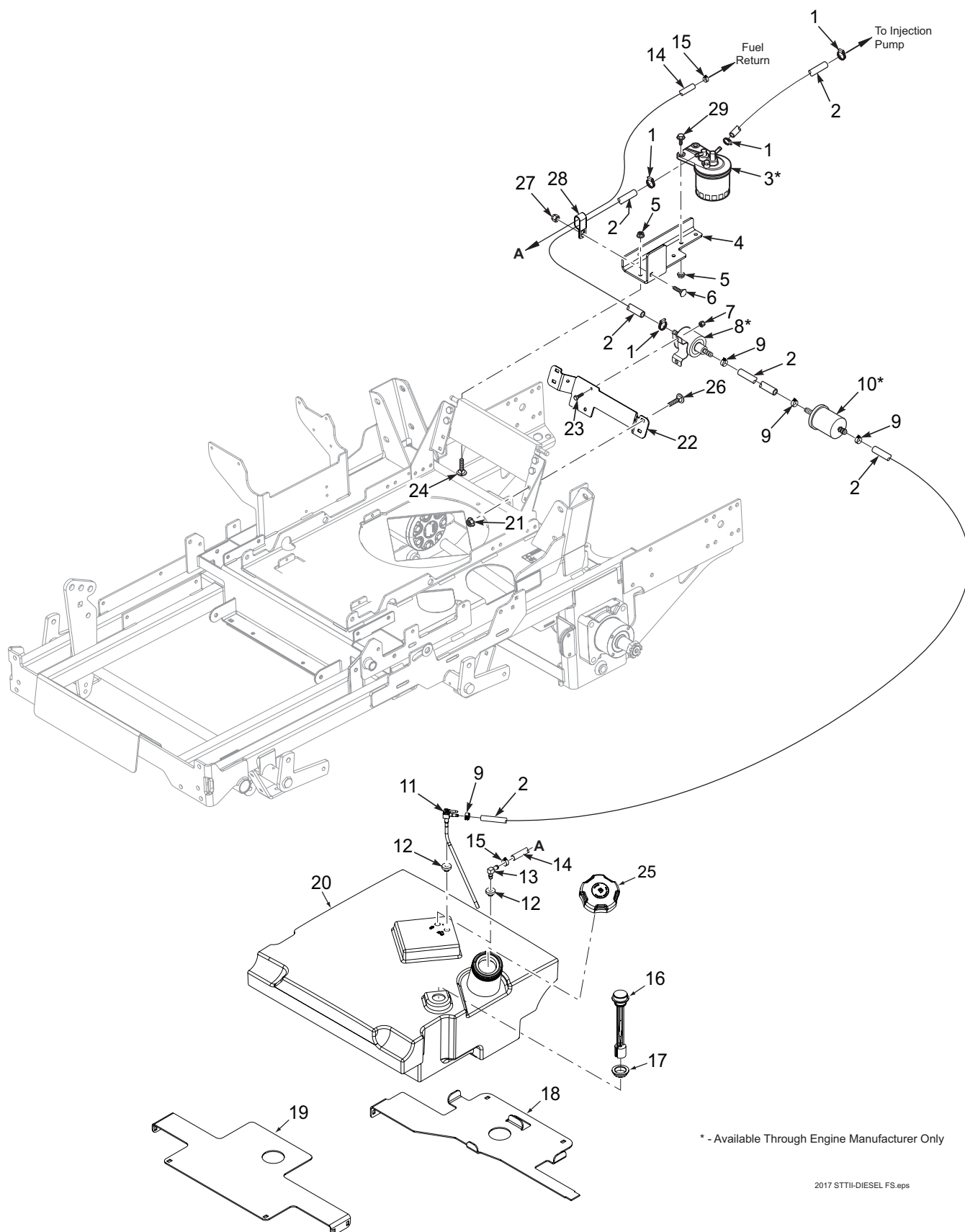
STTII HYDRAULIC SYSTEM - SINGLE CORE COOLER

Ref. No.	Part No.	Description
1	48811	Hose, 3/8 Pushlock (order by inch)
2	48136-13	Clamp, Hose
3	482266-01	Elbow, 90 Degree - 9/16 O-Ring (incl. #15)
4	48603-06	O-Ring, 9/16-18 Thread
5	481164	Cap, Hydraulic Tank
6	481507	Cap, Hydraulic Tank Insert, Filler Neck
7	482572	Hydraulic Tank Assy., STTII (incl. #4, #6 - #9)
8	482571	Bushing, .56 Dia. Viton
9	482572	Fitting, 90 Degree - .50 Hose
10	48059-01	Clamp
11	484352-03	Cap Plug, .375 x 1.50
12	484317	Cooler, Transmission - Single Core
13	04001-01	Bolt, Hex Head 1/4-20 x 3/4"
14	04003-02	Bolt, Carriage 1/4-20 x 3/4
15	428492	Mounting Bracket, Oil Cooler (air cooled)
	428524	Mounting Bracket, Oil Cooler (liquid cooled)
16	04019-02	Nut, Serrated Flange 1/4-20
17	428196	Mounting Bracket, Cooler - LH
18	428197	Mounting Bracket, Cooler - RH
19	*428252	Screen Guard, Kohler EFI (LP)
	*428199	Screen Guard, Briggs & Stratton 31 & 35BV
	*428200	Screen Guard, Briggs & Stratton 37BV-EFI & 40BV-EFI
20	04003-07	Bolt, Carriage, 1/4-20 x 1/2"

NOTE - Components not shown are the same as the Dual Core Cooler Hydraulic System shown on the previous page.

* Air Cooled Models Only.

STTII FUEL SYSTEM - KUBOTA DIESEL



STTII FUEL SYSTEM - KUBOTA DIESEL

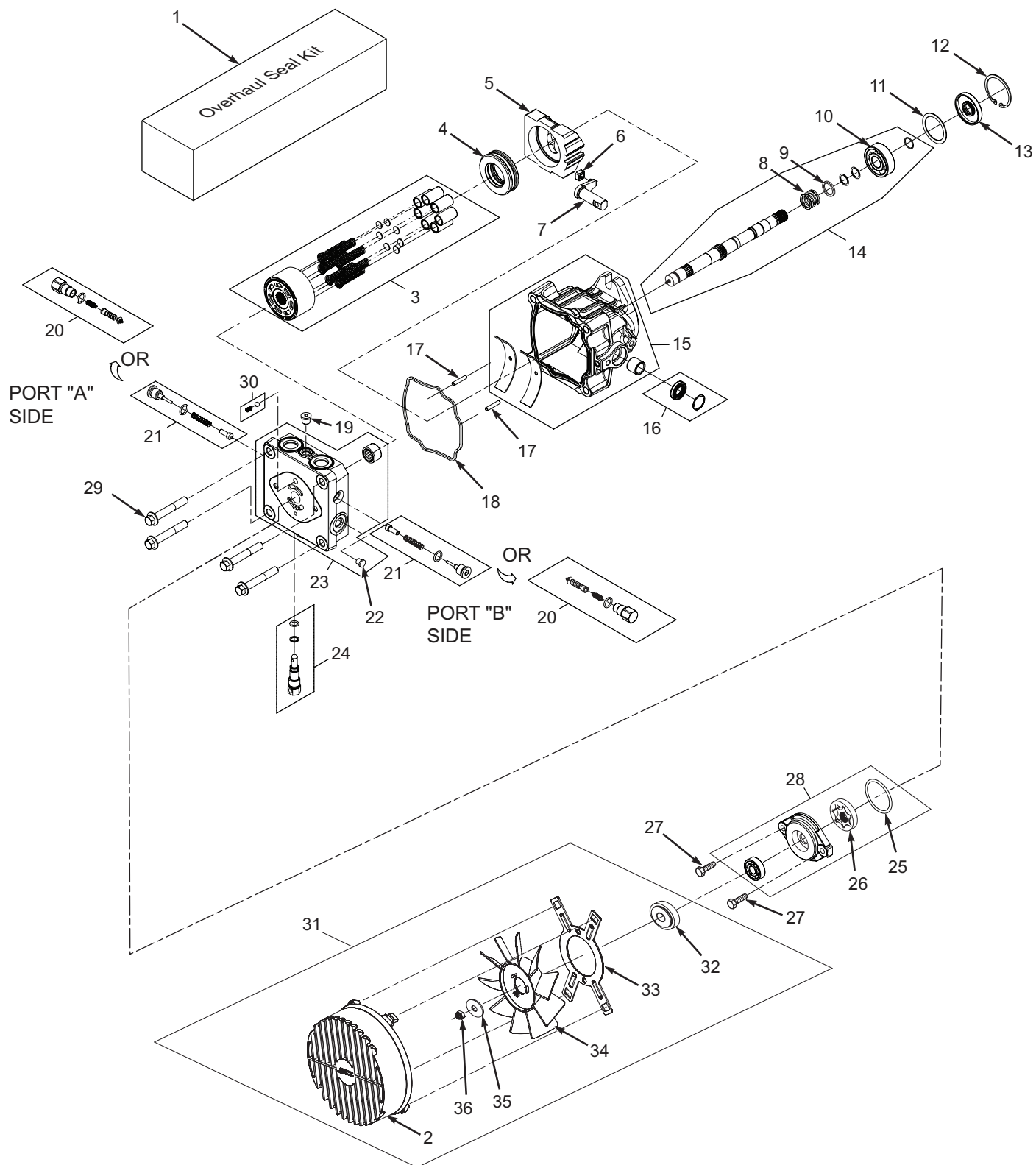
Ref. No.	Part No.	Description
1	48136-13	Hose Clamp, 0.69" Dia.
2	483620	** Fuel Hose, 5/16" ID. Non-Perm.
3	*	Fuel Filter, Kubota
4	427164	Bracket, Fuel Filter Mounting
5	04019-03	Nut, Serr. Flng. 5/16-18
6	04003-12	Bolt, Carriage 5/16-18 x 3/4"
7	04021-08	Nut, Hex Elastic Stop 1/4-20
8	*	Fuel Pump, Kubota
9	48059-04	Clamp, Fuel Supply Hose
10	*	Fuel Pre-Filter, Kubota
11	485701	Valve, Shutoff Assy
12	482571	Bushing, 0.56" Dia. Viton
13	485626	Fitting, Return
14	481179	** Fuel Return Hose, 3/16"
15	48059-03	Clamp, Fuel Return Hose
16	485687	Fuel Gauge Assy., 8" (incl. #17)
17	484242	Seal, Fuel Gauge
18	428024	Rear Support, Fuel Tank
19	428023	Front Support, Fuel Tank
20	463149	Fuel Tank Assembly (Incl. #11, 12, 15, 16)
21	04019-02	Nut, Serr. Flng. 1/4-20
22	428225	Mounting Bracket, Fuel Pump
23	04003-02	Bolt, Carriage, 1/4-20 x 3/4"
24	04003-04	Bolt, Carriage 5/16-18 x 1"
25	484294	Fuel Cap
26	04003-02	Bolt, Carriage 1/4-20 x 3/4"
27	04117-01	Nut, Flange Elastic Stop Nut, 5/16-18
28	48030-11	Clamp, Hose
29	04001-09	Bolt, Hex Head, 5/16-18 x 1"
***	485742	Pad, Fuel Tank

* Available Through Engine Manufacturer Only.

** Order by the inch.

*** Item Not Shown

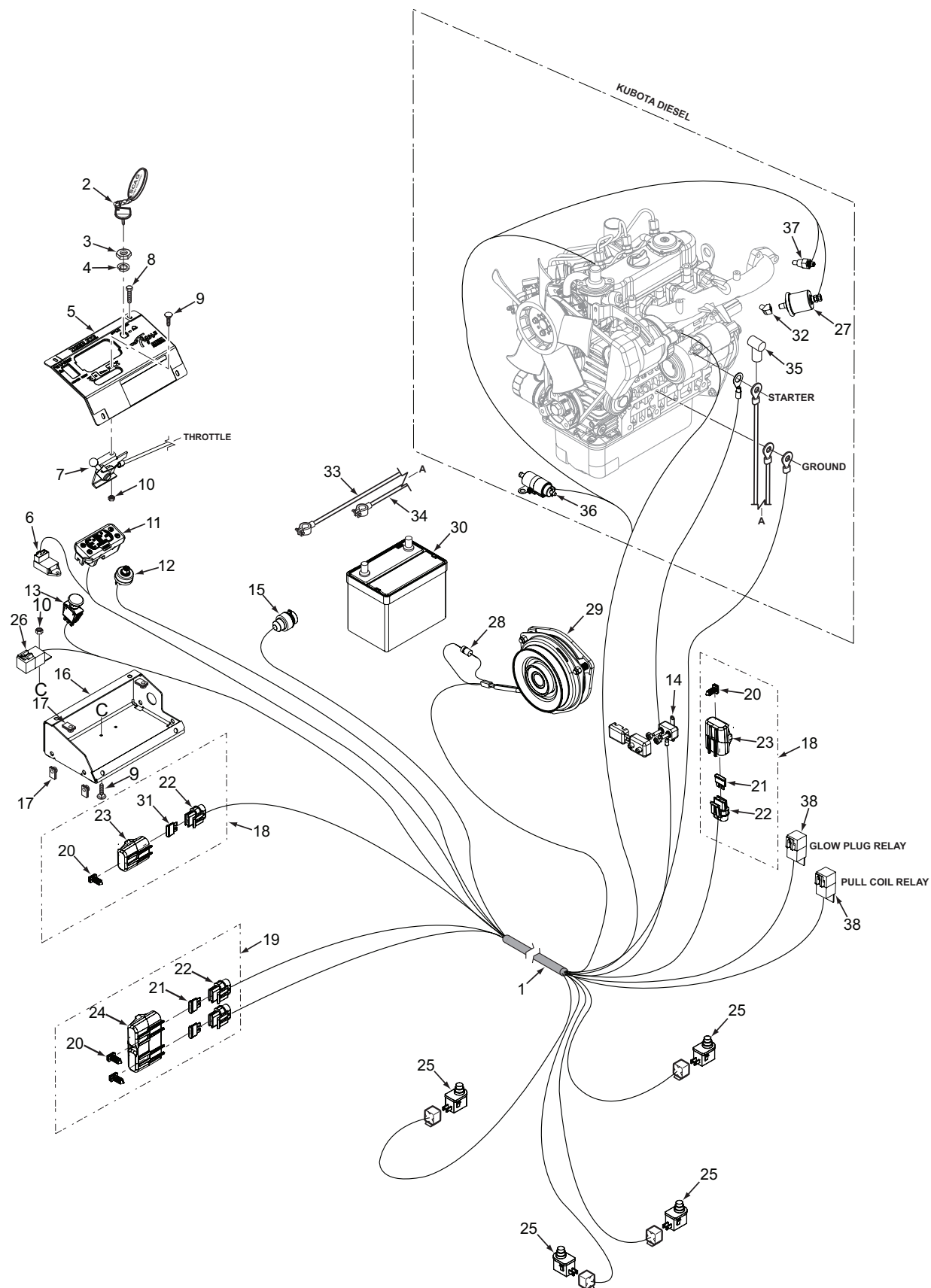
BDP-16A HYDRAULIC PUMP ASSEMBLY with COOLING FAN



BDP-16A HYDRAULIC PUMP ASSEMBLY with COOLING FAN

Ref. No.	Part No.	Description
1	HG70740	Overhaul Seal Kit
2	HG52059	Fan Cover
	485879	Fan Cover w/ Notch (25LP Right Side Pump Only)
3	HG72158	Cylinder Block Kit - 16cc
4	HG51462	Thrust Ball Bearing Assembly
5	HG51436	Variable Swashplate
6	HG2000015	Slot Guide
7	HG2000014	Trunnion Arm
8	HG2000025	Block Spring
9	HG2000024	Block Thrust Washer
10	HG2000032	Shaft Ball Bearing
11	HG2000023	Spacer
12	HG2000038	Retaining Ring
13	HG51092	Seal
14	HG70578	Kit, Pump Shaft (keyed thru taper)
15	HG70738	Housing Kit
16	HG70739	Trunnion Seal Kit
17	HG50641	Pin
18	HG51437	O-Ring
19	HG9005110-7500	Straight Thread Plug
20	HG70743	Shock Valve Kit (.031 Orifice)
21	HG70742	Shock Valve Kit (.024 Orifice)
22	HG9005200-7500	Straight Thread Plug
23	HG70736	End Cap Kit
24	HG2513030	Bypass Valve Kit
25	HG9004100-1430	O-Ring
26	HG50406	Gerotor Assembly (.19 cu.in./rev.)
27	HG50173	Socket Head Cap Screw (M8 x 1.25-25mm)
28	HG70924	Charge Pump Kit (.19 STD. Splined)
29	HG51457	Hex Screw, Flanged Head (M10 x 1.50-65mm)
30	HG70402	Charge Relief Kit
31	HG71287	Fan Kit (incl. items 32, 34, 35, 36)
32	HG51348	Hub
33	HG52016	Bracket, Shroud
34	HG52014	Fan
35	HG52256	Washer
36	HG44809	Nut

STTII ELECTRICAL SYSTEM - KUBOTA DIESEL



STTII ELECTRICAL SYSTEM - KUBOTA DIESEL

Ref. No.	Part No.	Description
1	486514	Wire Harness, STTII-25KBD
2	462069	Key Assy., w/Fob
3	48017-04	Nut, Hex 5/8-32
4	48017-03	Lock washer, 5/8 Internal
5	462930	Instrument Panel w/Decal
6	483399	Timer, Glow Plug
7	483356	Control Cable, Throttle
8	04013-04	Capscrew, 1/4-20 x 3/4"
9	04003-43	Bolt, Carriage 10-24 x 1/2"
10	04021-26	Lock Nut, #10-24
11	484721	Cluster Gauge
12	48798	Key Switch
13	485833	Switch, PTO
14	486588	50 Amp Breaker
15	485568	Power Plug, 12V
16	427541	Base, Instrument Panel
17	04110-01	U-Nut, 1/4-20
18	485739	Single Fuse Assy., Excluding Fuse (incl. #20, 22, 23)
19	483642	Double Fuse Assy. (incl. #20, 21, 22, 24)
20	482588	Clip, Wire
21	48298	Fuse, 20 Amp
22	483629	Fuse Holder
23	483643	Cover, Sealed Single
24	483571	Cover, Sealed Double
25	481638	Switch, N/O
26	483013	Relay
27	481811	Sender Unit, Oil Pressure
28	483958	Diode, 600V - 6A
29	462011	Clutch Assembly, GT3.5
30	*	Battery, 525 CCA
31	485674	Fuse, 5 Amp
32	483433	Elbow, 45 Degree Street
33	481176-15	Battery Cable, 14" Red w/Braid
34	481176-11	Battery Cable, 21" Black
35	481335	Rubber Boot
36	**	Solenoid, Fuel Shut-Off
37	483360	Sender Unit, Water Temp.
38	481826	Relay

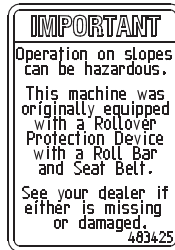
* Not available through Scag.

** Available through the engine manufacturer. Reference model and serial number.

REPLACEMENT DECALS AND INFORMATION PLATES



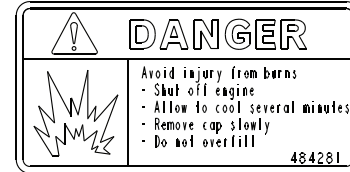
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2



3



4



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481568 6



486700 9



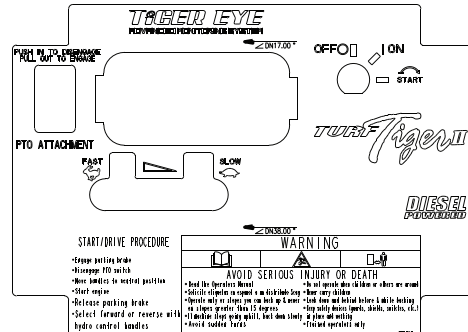
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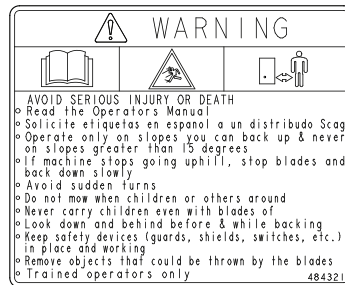
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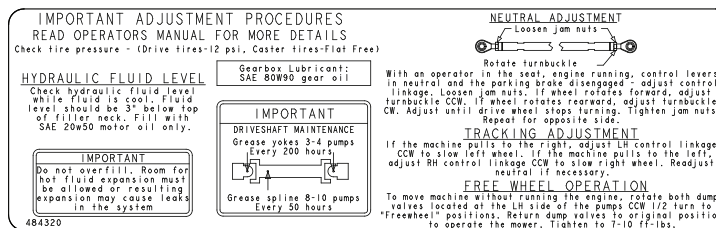
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16



15

REPLACEMENT DECALS AND INFORMATION PLATES

Ref. No.	Part No.	Description
1	485965	Decal, Instrument Panel - Kubota Diesel
2	483425	Decal, ROPS
3	483633	Decal, Seat Replacement
4	484292	Decal, Fuel Tank - Kubota Diesel
5	486570	Decal, Turf Tiger II
6	481568	Decal, Traction Control
7	486584	Decal, Parking Brake
8	485403	Decal, Metalcraft - USA
9	485700	Decal, Turf Tiger II
10	488307	Decal, Instrument Panel Decal
11	485680	Decal, Hood - STTII
12	481664	Decal, Stripes-RH
13	481663	Decal, Stripes-LH
14	484321	Decal, Fuel Tank Warning
15	484320	Decal, STT Adjustments
16	485685	Decal, Hood - STTII Fuel Injected

ELECTRICAL SCHEMATIC - KUBOTA 25KBD

